



Freestanding Woodstove

Owners &
Installation Manual



www.regency-fire.com

MODELS: F2403M S2403M

Tested by:



Installer: Please complete the details on the back cover
and leave this manual with the homeowner.

Homeowner: Please keep these instructions for future reference.

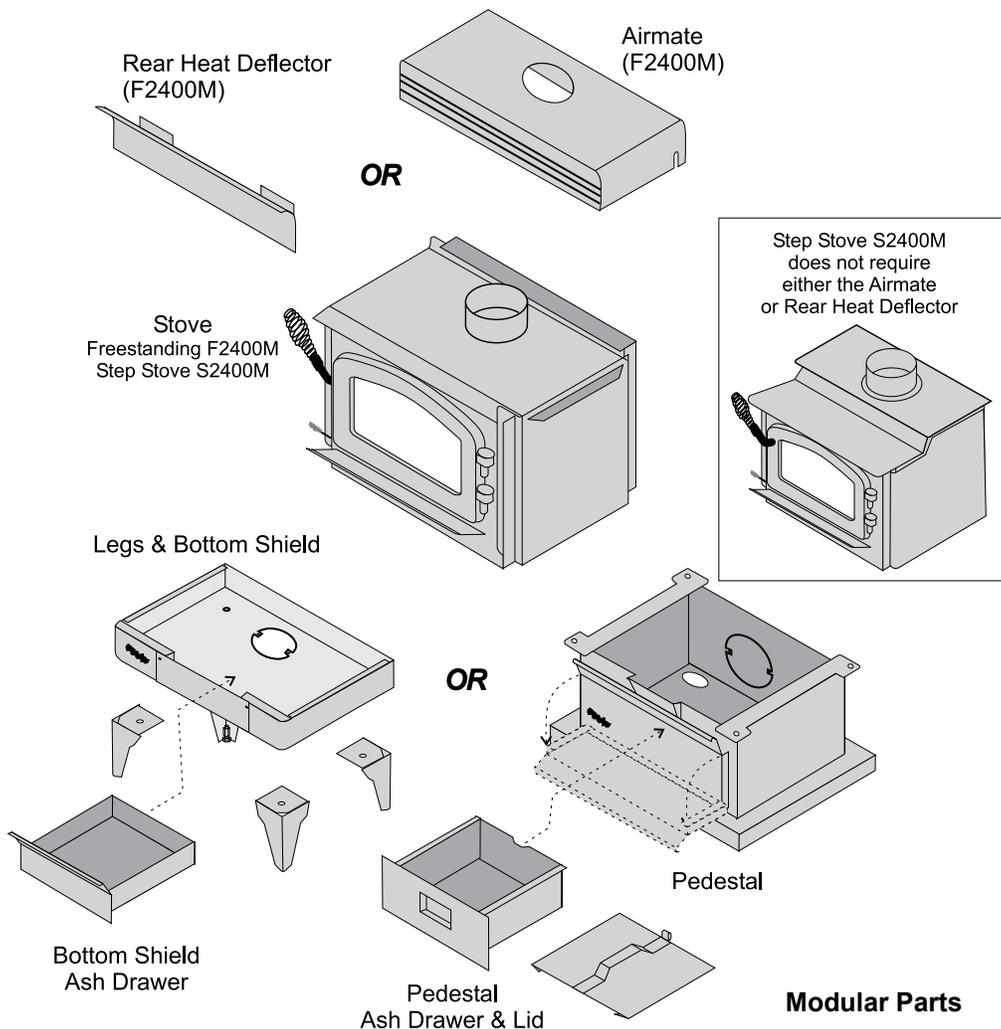
Thank-you for purchasing a
REGENCY FIREPLACE PRODUCT.

The pride of workmanship that goes into each of our products will give you years of trouble-free enjoyment. Should you have any questions about your product that are not covered in this manual, please contact the **REGENCY DEALER** in your area.

Keep those **REGENCY FIRES** burning.

SAFETY NOTE: If this woodstove is not properly installed, a house fire may result. For your safety, follow the installation instructions, contact local building, fire officials, or authority having jurisdiction about restrictions and installation inspection requirements in your area.

The authority having jurisdiction should be consulted before installation to determine the need to obtain a permit.



NATIONAL FIREPLACE INSTITUTE

CERTIFIED
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We recommend that our products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) or in Canada by Wood Energy Technical Training (WETT).

 **Wood Energy Technical Training**
www.wett.com

SAFETY LABEL

Safety Label for F2403M4
 Safety Label for S2403M5

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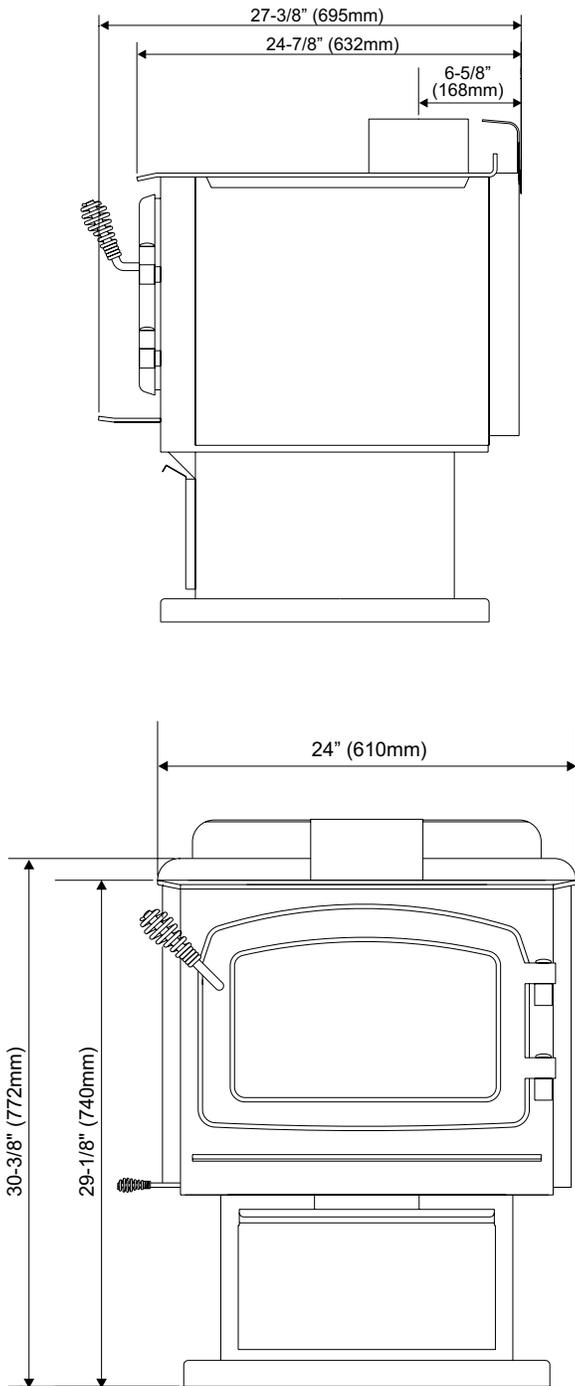
WARRANTY

Warranty30

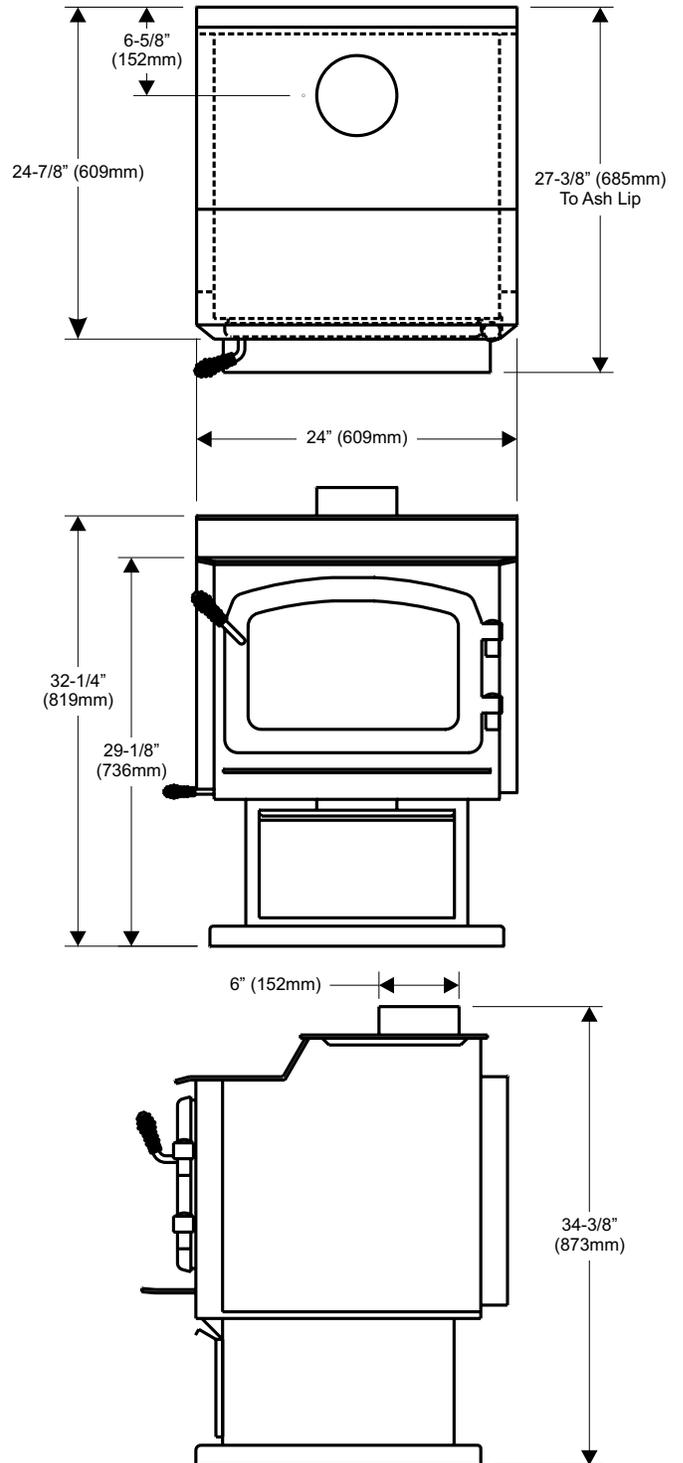
**ALL PICTURES / DIAGRAMS SHOWN THROUGHOUT THIS MANUAL ARE FOR ILLUSTRATION PURPOSES ONLY.
 ACTUAL PRODUCT MAY VARY DUE TO PRODUCT ENHANCEMENTS.**

UNIT DIMENSIONS

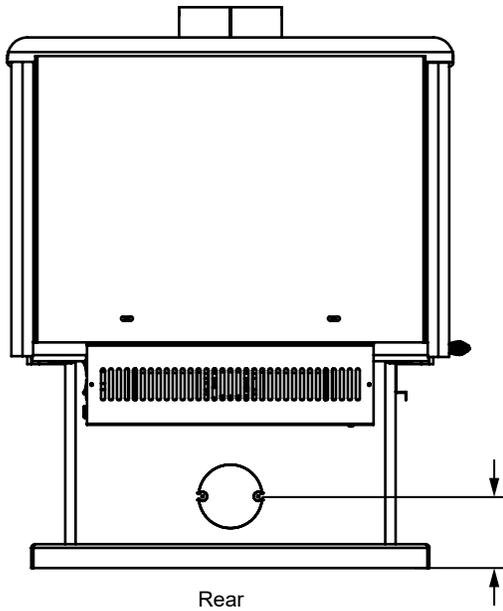
F2403M Dimensions



S2403M Dimensions

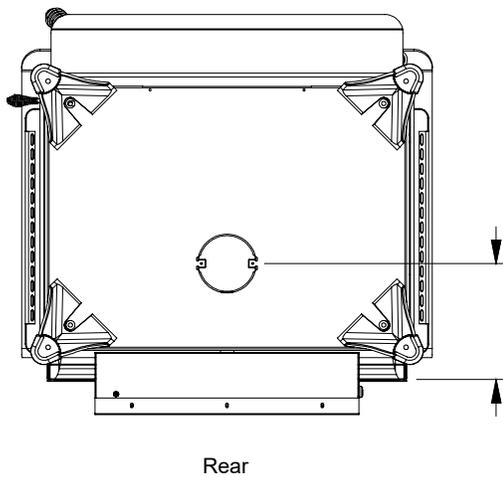


WOOD STOVE OUTSIDE AIR DIMENSIONS



With pedestal from base of unit to centerline
4-1/2" (114mm)

Front



With bottom heat shield from rear heat shield to centerline
6-3/4" (171mm)

RESIDENTIAL INSTALLATION

- 1) Please read this entire manual before you install and use your new woodstove. Failure to follow instructions may result in property damage, bodily injury or even death. Be aware that local Codes and Regulations may override some items in this manual. Check with your local inspector.
- 2) Select a position for your Regency Stove. Consult the minimum clearance chart for your model and set the stove in place. For close clearance installation use listed double wall connector systems.
- 3) To insure vertical alignment, suspend a plumb bob from the ceiling over the exact center of your stove flue and mark a spot on the ceiling to indicate the center of the chimney.
- 4) Check that the area above the ceiling is clear for cutting. Re-confirm the clearance from the stove to combustibles to insure that they are within the prescribed limits.
- 5) This woodstove must be connected to a UL 103 HT (ULC S629) listed chimney or a code approved masonry chimney with a flue liner.
- 6) Install chimney according to chimney manufacturers instructions. The performance of your woodstove is governed to a very large part by the chimney system. Too short a chimney can cause difficult start-up, dirty glass, back smoking when door is open, and

even reduced heat output. Too tall a chimney may prompt excessive draft which can result in very short burn times and excessive heat output. The use of an inexpensive flue pipe damper may be helpful in reducing excessive draft.

CAUTION: The chimney should be the same size as the 6" flue outlet on the stove. The chimney must be listed as suitable for use with solid fuels. For other types of chimneys check with your local building code officials. Do not confuse a chimney with a type "B" Venting System used for gas appliances as suitable for a wood burning appliance. For Mobile Home installations refer to that section within this manual.

- 7) Mark the location of the pedestal base or legs on the floor, then move the stove aside and mark the position of the floor protector.
- 8) The floor protector must be of non-combustible material and must extend 16" (406mm) in front of the door opening and 6" (152mm) to the sides and rear of the unit. Some areas may require a larger size floor protector. See your local inspector. For outside air installation refer to Mobile Home installation instructions within this manual.
- 9) When the floor protection is complete, position the stove with the flue collar centered under the installed chimney.

NOTE: In Canada, floor protection must extend 18" (450mm) to the front and 8" (200mm) to each side and back of the stove.

- 10) In seismically active areas, Regency recommends that your unit is secured to the floor by using the bolt down holes inside the pedestal (the same ones used in Mobile Home installations).
- 11) For residential installations using 6" "C" Vent (single wall) the chimney connector must be at least 24 gauge steel. Do not use galvanized pipe. For Mobile Home installation refer to the Mobile Home installation instructions within this manual.
- 12) **Do not connect this unit to a chimney serving another appliance.**
- 13) A chimney connector cannot pass through an attic or roof space, closet or similar concealed space, or a floor, ceiling, wall or partition of combustible construction. In Canada, if passage through a wall, or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365, Installation Code for Solid-Fuel-Burning Appliances and Equipment.
- 14) Your Regency Woodstove is not to be connected to any air distribution duct.

Emissions from burning wood or gas could contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

MODULAR INSTALLATION OPTIONS

The following items are required when assembling your Regency Stove. F 2403M unit - the Rear Heat Deflector is supplied with the stove, but if you choose not to use it you must use the Airmate instead.

Modular Part	Things to consider when choosing options:
F2403M Airmate OR Rear Heat Deflector	Clearances are different. See the Minimum Clearance to Combustible Materials chart in the Installation section of this manual. Generally you can get closer clearances with the airmate than with the rear heat deflector.
	Convection heat with Airmate vs. Radiant Heat with Rear Heat Deflector. The airmate pushes heat forward and into the room, the rear heat deflector deflects the heat upward. Refer to the Installation section within this manual.
F 2403M, S2403M Pedestal OR Legs	There are no performance differences with either the pedestal or legs. It is primarily a personal preference. Legs can be either painted steel, painted cast, or gold plated cast.
	Leg installation requires the bottom shield (refer to Leg and Bottom Shield Assembly, Installation section).

OPTIONS: These can be installed at time of installation or added later:

Modular Option	Things to consider when choosing options
Blower/Fan	Adding the blower will increase the area heated by the stove, it can move warm air beyond the room where the stove is installed (refer to Blower/Fan, Installation section).
Ash Drawer Kit	Adding the Ash Drawer Kit makes cleaning ashes out of the stove easier and cleaner (refer to Bottom Shield Ash Drawer Kit, Installation section).
Screen Door	A simple add-on option that will allow you to enjoy the sound, warmth and view of an open fire.

ROOM AIR IMPORTANT

For installation using room air for combustion, remove knockout from the pedestal, and/or from the bottom if using a heat shield.

Mobile home installations require the use of outside air.

On pedestal units there are two locations where outside air may be adapted to the unit. If using the bottom of the pedestal, do not remove knockout from the rear of the pedestal. Only remove rear knockout if outside air will be brought in from the rear.

On leg units outside air can only be brought in from the bottom of the heat shield.

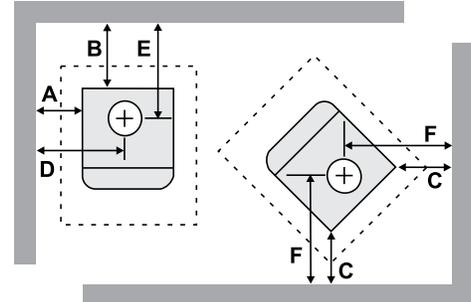
Note: Once the knockout is removed there are two tabs remaining. Bend both tabs out for ease of installation when attaching outside air.

MINIMUM CLEARANCE TO COMBUSTIBLE MATERIALS

Please read the section below carefully as clearances depend on whether the airmate or the rear heat deflector is installed on the stove.

Measurements "From Unit" are from the top plate of the stove to a side wall or to a corner, and from the rear heat shield to a back wall.

Clearances may only be reduced by means approved by the regulatory authority.



NOTE: Be aware that local Codes and Regulations may override some clearances listed in this manual. Check with your local inspector.

Residential Installation "C" Vent (Single Wall)

Unit	From Unit		From Corner		From Flue Center-Line	
	A	B	C	D	E	F
Medium F 2403M with Airmate with Rear Deflector	16" (406 mm)	11" (279 mm)	6" (152 mm)	28" (710 mm)	17.5" (444 mm)	17.5" (444 mm)
	18" (457 mm)	12" (304 mm)	6.5" (165 mm)	30" (762 mm)	18.5" (469 mm)	19.5" (495 mm)
Medium S 2403M Step Stove	16" (406 mm)	11" (279 mm)	6" (152 mm)	28" (710 mm)	17.5" (444 mm)	9" (4483 mm)

Residential Close Clearance (To be installed with required pipe components)

When the stove is installed as a close clearance residential unit, a listed double wall connector is required from the stove collar to the ceiling level.

Unit	From Unit		From Corner		From Flue Center-Line	
	A	B	C	D	E	F
Medium F 2403M with Airmate with Rear Deflector	15" (381 mm)	5.5" (139 mm)	4" (101 mm)	27" (685 mm)	12" (304 mm)	15.5" (393 mm)
	15" (381 mm)	6.5" (165 mm)	6" (152 mm)	27" (685 mm)	13" (330 mm)	17.5" (444 mm)
Medium S 2403M Step Stove	15" (381 mm)	5.5" (139 mm)	4" (101 mm)	27" (685 mm)	12" (304 mm)	17" (432 mm)

Mobile Home Close Clearance (To be installed with required pipe components)

"C" Vent single wall pipe is not approved for Mobile Home installations. (Refer to Mobile Home Instructions.)

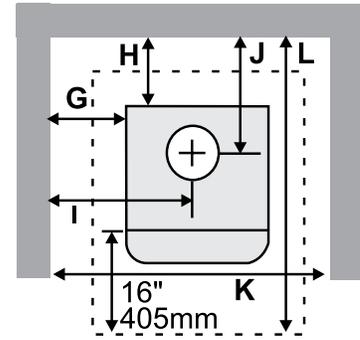
Unit	From Unit		From Corner		From Flue Center-Line	
	A	B	C	D	E	F
Medium F 2403M with Airmate with Rear Deflector	15" (381 mm)	5.5" (139 mm)	4" (101 mm)	27" (685 mm)	12" (304 mm)	15.5" (393 mm)
	15" (381 mm)	6.5" (165 mm)	6" (152 mm)	27" (685 mm)	13" (330 mm)	17.5" (444 mm)
Medium S 2403M Step Stove	15" (381 mm)	5.5" (139 mm)	4" (101 mm)	27" (685 mm)	12" (304 mm)	17" (432 mm)

INSTALLATION

Minimum Alcove Clearance to Combustible Materials

The Regency Freestanding models have been alcove approved and must be installed with a listed double wall connector to the ceiling level.

Note: Minimum alcove ceiling height - 84"
Maximum depth of alcove - 36"

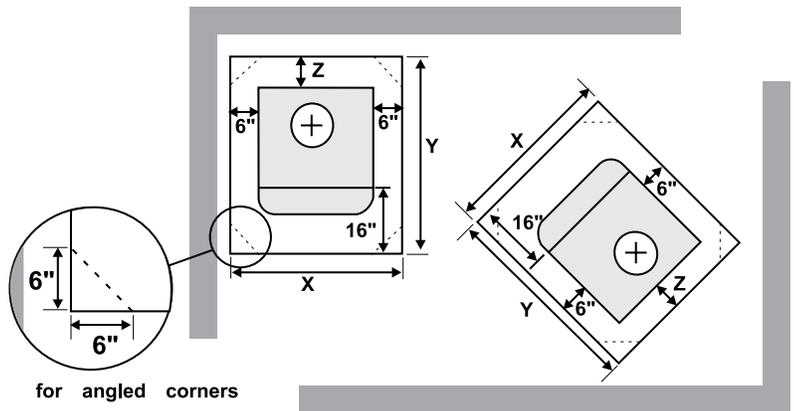


Unit	From Unit		From Flue Center-line		Min. Width	Min. Hearth to Rear Wall
	G	H	I	J	K	L
Medium F2403M with Airmate with Rear Deflector	15" (381 mm)	5.5" (139 mm)	27" (685 mm)	12" (304 mm)	54" (1371 mm)	48" (1219 mm)
	15" (381 mm)	6.5" (165 mm)	27" (685 mm)	13" (330 mm)	54" (1371 mm)	49" (1244 mm)
Medium S2403M Step Stove	15" (381 mm)	5.5" (139 mm)	27" (685 mm)	12" (304 mm)	54" (1371 mm)	48" (1219 mm)

Floor Protection

A combustible floor must be protected by non-combustible material (like tile, concrete board, or certified to UL-1618 or as defined by local codes) extending beneath the heater and a minimum of 6" (152mm) from each side and minimum 16" (406mm) from the front face of the stove and minimum 6" (or the rear clearance to combustibles whichever is smaller) from the rear of the stove.

When installed with horizontal venting, non-combustible floor protection must beneath the flue pipe and extend 2" (51mm) beyond each side.



Minimum Overall Width (X) of Floor Protector for all installations:

Stove	F 2403M	36" (914 mm)
Step Stove	S 2403M	36" (914 mm)

NOTE: In Canada, floor protection must extend 18" (450mm) to the front and 8" (200mm) to each side and back of the stove.

Minimum Overall Depth (Y) of Floor Protector

Unit	Residential "C" Vent		Residential Close Clearance		Mobile Home Close Clearance		Alcove	
	Y	Z	Y	Z	Y	Z	Y	Z
Medium F2403M with Airmate with Rear Deflector	46" (1168 mm)	6" (152 mm)	45"* (1143 mm)	5" (127 mm)	45" (1143 mm)	5" (127 mm)	45"* (1143)	5" (127 mm)
	46" (1168 mm)	6" (152 mm)	45" (1143 mm)	5" (127 mm)	45" (1143 mm)	5" (127 mm)	45" (1143)	5" (127 mm)
Medium S2403M - Step Stove	46" (1168 mm)	6" (152 mm)	45"* (1143 mm)	5" (127 mm)	45" (1143 mm)	5" (127 mm)	45"* (1143)	5" (127 mm)

*The rear clearance to combustibles is less than 6" (, for corner installations the rear corners may be angled to take advantage of the closer clearances.

STOVE ASSEMBLY PRIOR TO INSTALLATION

All units require either the pedestal or 4 legs attached to the base. The F2403M stove requires either the Airmate or Rear Heat Deflector on top of the stove. Clearances to combustible materials vary depending on whether the airmate or rear heat deflector is installed, so be sure to check the Minimum Clearances, Installation section.

Airmate Assembly for F2403M (850-105)

- 1) The airmate sits on top of the stove with the slots in the sides fitting over the curved deflector on the rear stove top. See diagram 1. Discard the Rear Heat Deflector that is supplied with the unit, it is not required if the airmate is installed.
- 2) Center the airmate and push it forward to the front of the stove. The back of the airmate should be level with the back and sides of the rear heat shield. See Diagrams 2 & 3.

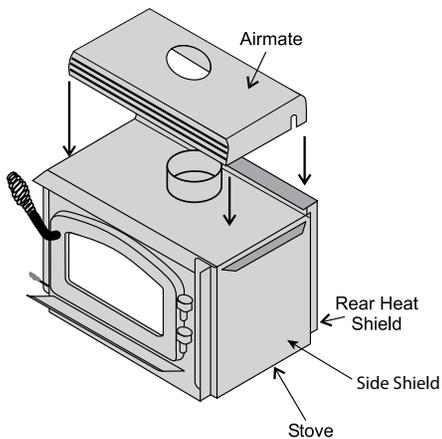


Diagram 1

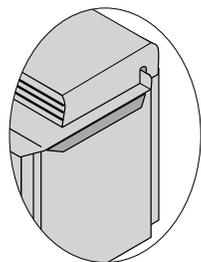


Diagram 2

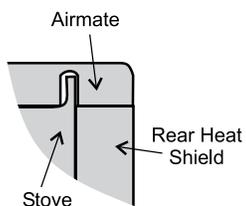


Diagram 3

Rear Heat Deflector Assembly for F 2403M (815-555)

The rear heat deflector is supplied with the stove and must be installed unless the optional airmate has been selected. It stops the heat radiated from the flue collar from overheating the rear wall. The rear heat deflector is installed on top of the rear heat shield, as shown in Diagram 4.

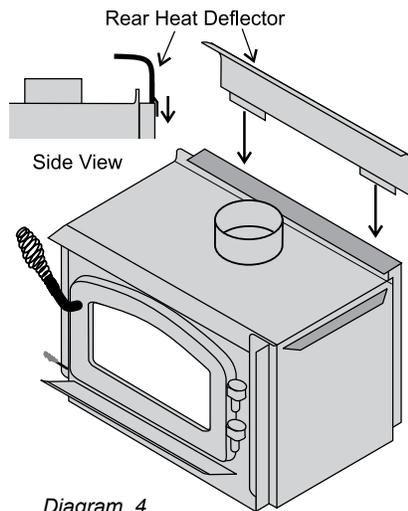
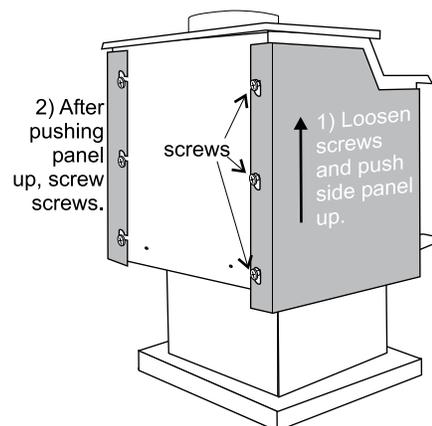


Diagram 4

Side Shield Adjustment

The left and right side shields are lowered for shipping and handling. It allows for a handhold on the top of the stove. Before placing in the Step Stove in its final position, the side shields must be raised.

Loosen the screws on the rear on the stove (3 per side), slide the side panel up as far as possible and then secure by tightening the screws.

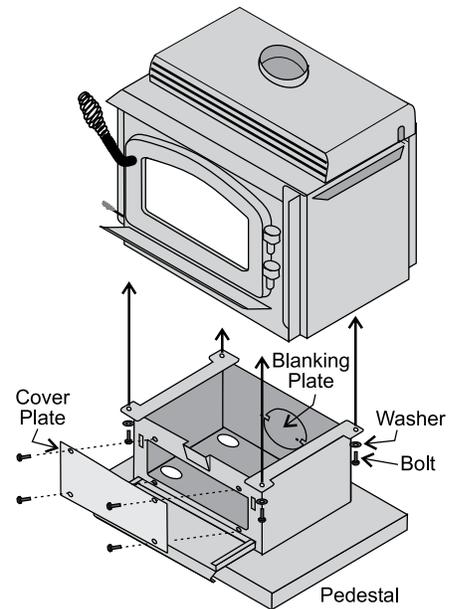


Pedestal Assembly F2403M & S2403M (020-915)

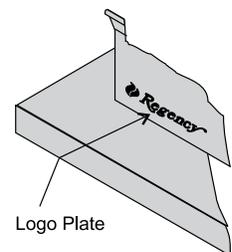
- 1) For easier assembly, tip the stove on its back (onto a soft surface to prevent scratching).

Hint: If you have chosen the Ash Drawer option, remove the ash dump cover plates before attaching the pedestal. See page 17 "Ashdrawer Kit Installation".

- 2) Remove the blanking plate if
 - a) you are **not** installing outside combustion air or
 - b) outside air is to be brought in from the rear of the stove.
- 3) Unscrew the 4 bolts in the under-side of the stove. Align the holes in the corners of the pedestal top with the corresponding holes in the base of the stove. Fasten using a bolt and washer for each corner.



- 4) Push the Regency logo into the two holes in the front bottom left corner of the pedestal cover plate.



Note: Any paint touch up should be done prior to placing logo on pedestal.

- 5) If not using ash drawer, then cover plate must be installed. If using ash drawer, then disregard cover plate.

Leg and Bottom Shield Assembly F 2403M & S 2403M

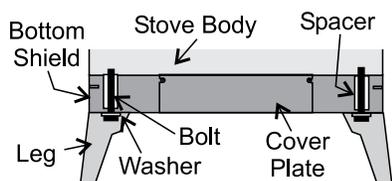
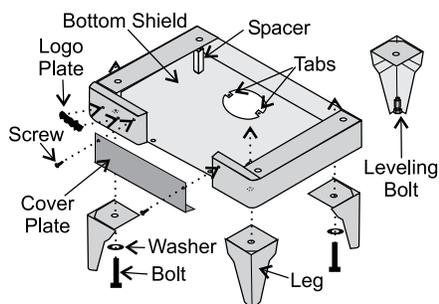
Bottom Shield 020-911

Legs (set of 4)

Steel - Painted Black 850-125
Cast - Painted Black 850-126
Cast - Gold Plated 850-127

The instructions below apply to the steel leg, painted cast leg and the gold plated cast leg. It will be easier to attach the legs to the stove if the stove is tipped on its back (preferably on a soft surface to prevent scratching). Ensure to be extremely careful when tipping stove.

- 1) Remove the 4 bolts from underside of the base of the pedestal and discard. Also remove cover plate and put to the side.
- 2) Line up the heat shield with the bottom of the unit.
- 3) Start threading the bolt and washer (supplied with the bottom shield) for about 1/4 of the way through the leg with the washers being underneath the legs. Ensure that the legs are properly aligned with heat shield and tighten the bolts.
- 4) Level the stove by adjusting the levelling bolts in the bottom of each leg.



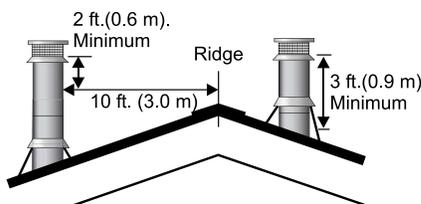
- 5) Reinstall cover plate.
- 6) Install logo plate onto heat shield by placing in 2 holes as shown in diagram.

If you are installing outside combustion air, bend the tabs out 90 degrees. Pipe fresh air into the bottom shield by using a minimum 4" duct pipe with a mesh grill at the outside termination. Attach the pipe to the 2 tabs with screws.

STEP-BY-STEP CHIMNEY AND CONNECTOR INSTALLATION

Note: These are a generic set of chimney installation instructions. Always follow the manufacturers own instructions explicitly. Verify the Minimum Recommended Heights for Woodstove Flue (Table 1 in the Installation section).

- 1) With your location already established, cut and frame the roof hole. It is recommended that no ceiling support member be cut for chimney and support box installation. If it is necessary to cut them, the members must be made structurally sound.
- 2) Install radiant shield and support from above.
- 3) Stack the insulated pipe onto your finish support to a minimum height of 3 feet above the roof penetration, or 2 feet above any point within 10 feet measured horizontally. There must be at least 3 feet of chimney above the roof level.

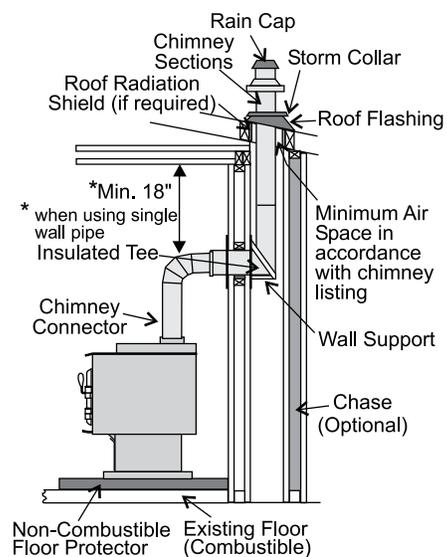
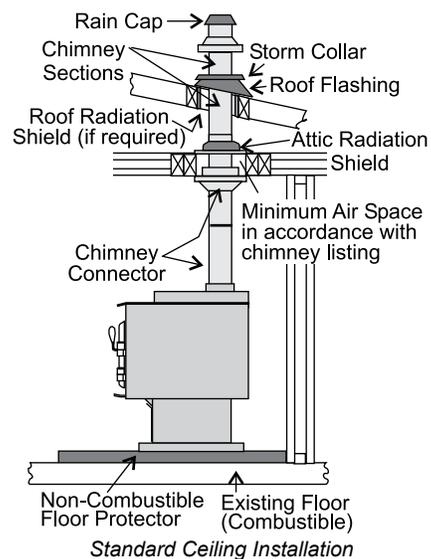


Note: Increasing the chimney height above this minimum level will sometimes help your unit to "breathe" better by allowing a greater draft to be created. This greater draft can decrease problems such as, difficult start-ups, back-smoking when door is open, and dirty glass. It might be sufficient to initially try with the minimum required height, and then if problems do arise add additional height at a later date.

- 4) Slide the roof flashing over your chimney and seal the flashing to the roof with roofing compound. Secure the flashing to your roof with nails or screws.
- 5) Place the storm collar over the flashing, sealing the joints with a silicone caulking.
- 6) Fasten the raincap with spark screens (if required) to the top of your chimney.
- 7) For optimum efficiency when installing into a masonry chimney, size accordingly, i.e. the 6" (152mm) flue dia. is 28.28 sq.in.

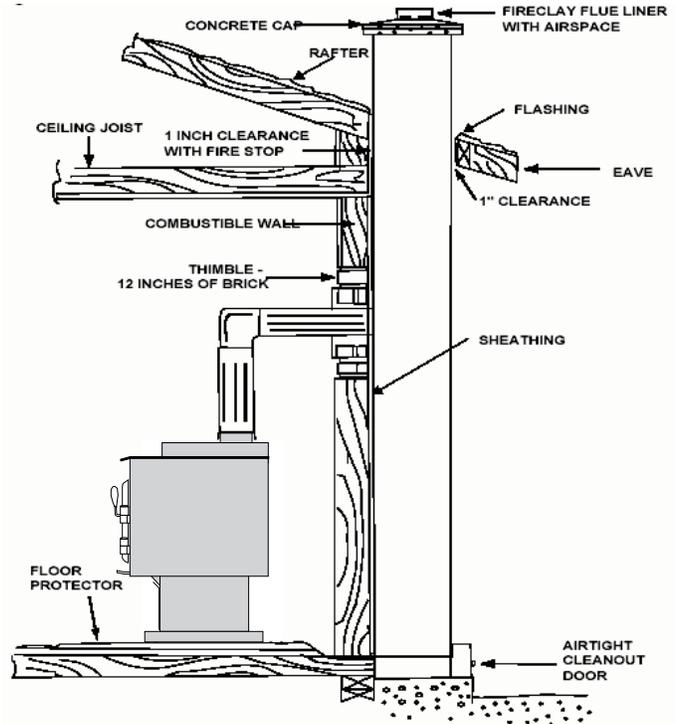
- 8) To complete your chimney installation, install the double wall connector pipe from the stove's flue collar to the chimney support device.
- 9) If you are using a horizontal connector, the chimney connector should be as high as possible while still maintaining the 18" (457mm) minimum distance from the horizontal connector to the ceiling.
- 10) **NOTE: Residential Close Clearance and Alcove installations require a listed double wall connector from the stove collar to the ceiling level.**

The diagrams below illustrate one way to install your unit into a standard ceiling or with a horizontal connector. Check with your dealer or installer for information on other options available to you.



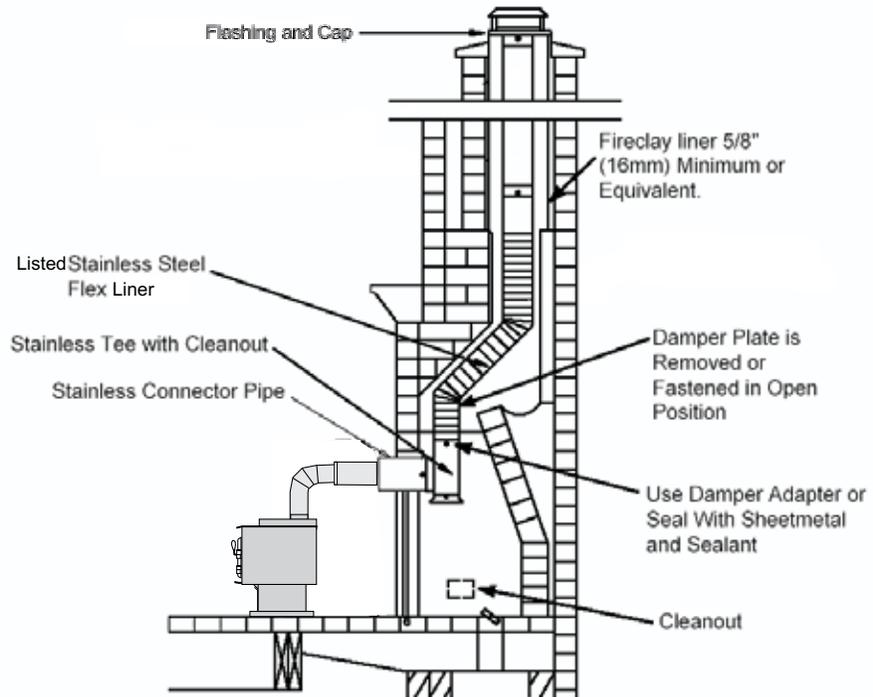
MASONRY CHIMNEY

Ensure that a masonry chimney meets the minimum standards of the National Fire Protection Association (NFPA) by having it inspected by a professional. Make sure there are no cracks, loose mortar or other signs of deterioration and blockage. Have the chimney cleaned before the stove is installed and operated. When connecting the stove through a combustible wall to a masonry chimney, special methods are needed.



MASONRY FIREPLACE

There are listed kits available to connect a stove to a masonry fireplace. The kit is an adapter that is installed at the location of the fireplace damper. The existing damper may have to be removed to allow installation.



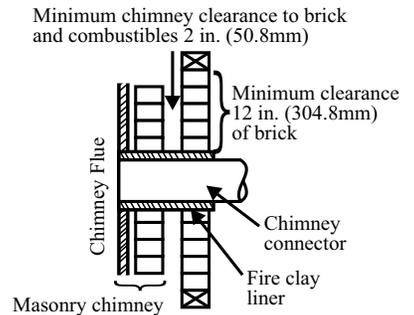
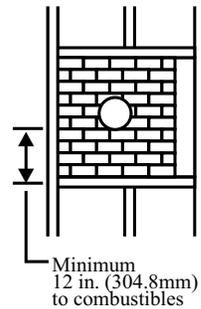
FACTORY BUILT CHIMNEY

When a metal prefabricated chimney is used, the manufacturer's installation instructions must be followed. You must also purchase and install the ceiling support package or wall pass-through and "T" section package, firestops (where needed), insulation shield, roof flashing, chimney cap, etc. Maintain proper clearance to the structure as recommended by the manufacturer. The chimney must be the required height above the roof or other obstructions for safety and proper draft operation.

COMBUSTIBLE WALL CHIMNEY CONNECTOR PASS-THROUGHS

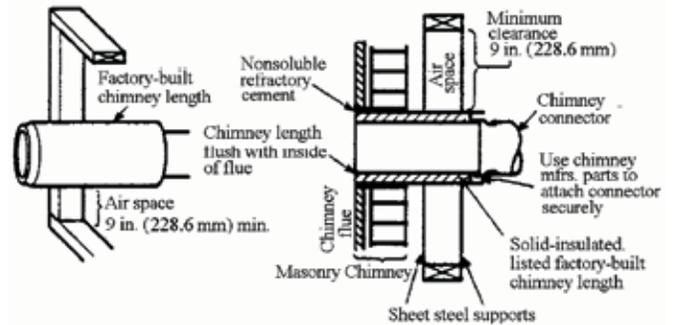
Method A: 12" (304.8 mm) Clearance to Combustible Wall Member:

Using a minimum thickness 3.5" (89 mm) brick and a 5/8" (15.9 mm) minimum wall thickness clay liner, construct a wall pass-through. The clay liner must conform to ASTM C315 (Standard Specification for Clay Fire Linings) or its equivalent. Keep a minimum of 12" (304.8 mm) of brick masonry between the clay liner and wall combustibles. The clay liner shall run from the brick masonry outer surface to the inner surface of the chimney flue liner but not past the inner surface. Firmly grout or cement the clay liner in place to the chimney flue liner.



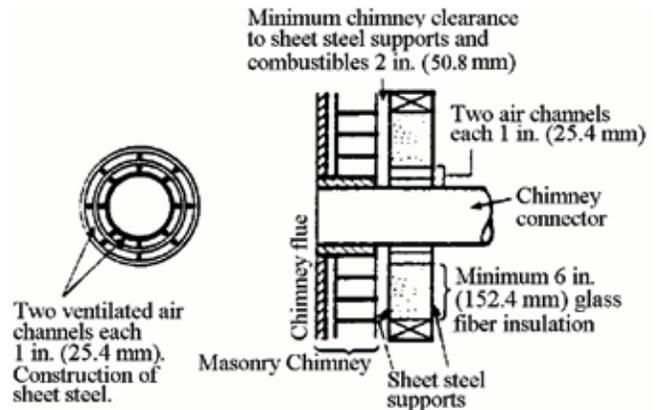
Method B: 9" (228.6 mm) Clearance to Combustible Wall Member:

Using a 6" (152.4 mm) inside diameter, listed, factory-built Solid-Pak chimney section with insulation of 1" (25.4 mm) or more, build a wall pass-through with a minimum 9" (228.6 mm) air space between the outer wall of the chimney length and wall combustibles. Use sheet metal supports fastened securely to wall surfaces on all sides, to maintain the 9" (228.6 mm) air space. When fastening supports to chimney length, do not penetrate the chimney liner (the inside wall of the Solid-Pak chimney). The inner end of the Solid-Pak chimney section shall be flush with the inside of the masonry chimney flue, and sealed with a non-water soluble refractory cement. Use this cement to also seal to the brick masonry penetration.



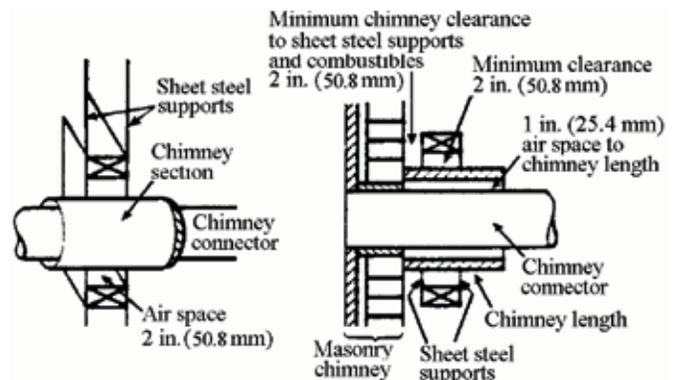
Method C: 6" (152.4 mm) Clearance to Combustible Wall Member:

Starting with a minimum 24 gage (.024" [.61 mm]) 6" (152.4 mm) metal chimney connector, and a minimum 24 gage ventilated wall thimble which has two air channels of 1" (25.4 mm) each, construct a wall pass-through. There shall be a minimum 6" (152.4 mm) separation area containing fiberglass insulation, from the outer surface of the wall thimble to wall combustibles. Support the wall thimble, and cover its opening with a 24-gage minimum sheet metal support. Maintain the 6" (152.4 mm) space. There should also be a support sized to fit and hold the metal chimney connector. See that the supports are fastened securely to wall surfaces on all sides. Make sure fasteners used to secure the metal chimney connector do not penetrate chimney flue liner.



Method D: 2" (50.8 mm) Clearance to Combustible Wall Member:

Start with a solid-pak listed factory built chimney section at least 12" (304 mm) long, with insulation of 1" (25.4 mm) or more, and an inside diameter of 8" (2 inches [51 mm] larger than the 6" [152.4 mm] chimney connector). Use this as a pass-through for a minimum 24-gage single wall steel chimney connector. Keep solid-pak section concentric with and spaced 1" (25.4 mm) off the chimney connector by way of sheet metal support plates at both ends of chimney section. Cover opening with and support chimney section on both sides with 24 gage minimum sheet metal supports. See that the supports are fastened securely to wall surfaces on all sides. Make sure fasteners used to secure chimney flue liner.



RECOMMENDED HEIGHTS FOR WOODSTOVE FLUE

Simple rules on draft (refer to Table 1).

- 1) At sea level minimum height is 12' straight.
- 2) Add the following vertical height to compensate for:
 - 45 deg. elbow = 1 ft.
 - 90 deg. elbow = 2 ft.
 - "T" = 3 ft.
 - Each foot of horizontal run = 2 ft.

- 3) Add 4% overall for each 1000' above sea level.

Example: a)
 1-1/2 ft. of horizontal run = 3 ft.
 one "T" = 3 ft.
 Total Addition (at sea level) = 6 ft.

Example: b)
 One 90 deg. elbow = 2 ft.
 2 ft. of horizontal run = 4 ft.
 one "T" = 3 ft.
 Total Addition (at sea level) = 9 ft.

Recommended Flue Height		
Elevation	Example a)	Example b)
0'	18'	21'
1000'	18.72'	21.84'
2000'	19.44'	22.68'
5000'	21.60'	25.20'
8000'	23.76'	27.72'

TABLE 1

MINIMUM RECOMMENDED FLUE HEIGHTS IN FEET							
(Measured from the top of the unit)							
ELEVATION (FT) ABOVE SEA LEVEL	# OF ELBOWS						
	0	2 x 15°	4 x 15°	2 x 30°	4 x 30°	2 x 45°	4 x 45°
0-1000	12.0	13.0	14.0	15.0	18.0	16.0	20.0
1000-2000	12.5	13.5	14.5	15.5	19.0	16.5	21.0
2000-3000	13.0	14.0	15.0	16.0	19.5	17.0	21.5
3000-4000	13.5	14.5	15.5	17.0	20.0	18.0	22.5
4000-5000	14.0	15.0	16.0	17.5	21.0	18.5	23.0
5000-6000	14.5	15.5	17.0	18.0	21.5	19.0	24.0
6000-7000	15.0	16.0	17.5	18.5	22.5	20.0	25.0
7000-8000	15.5	16.5	18.0	19.0	23.0	20.5	25.5
8000-9000	16.0	17.0	18.5	20.0	24.0	21.0	26.5
9000-10000	16.5	17.5	19.0	20.5	24.5	22.0	27.0

NOTE: No more than two offsets (four elbows) allowed. Two 45° elbows equal one 90° elbow.

MOBILE HOME INSTALLATION

Once you have properly marked the position of your unit and the floor protection as outlined in the Residential Installation items #1 through #8, a supply of fresh air has to be supplied to your unit. Cut a minimum 4" (102mm) diameter hole through your floor protector and the floor directly under your pedestal base to the outside. Use 4" (102mm) duct pipe with a mesh grill to pipe fresh air into the pedestal area. Block off the hole in the back of the pedestal with the square plate and the two 1/2" screws provided.

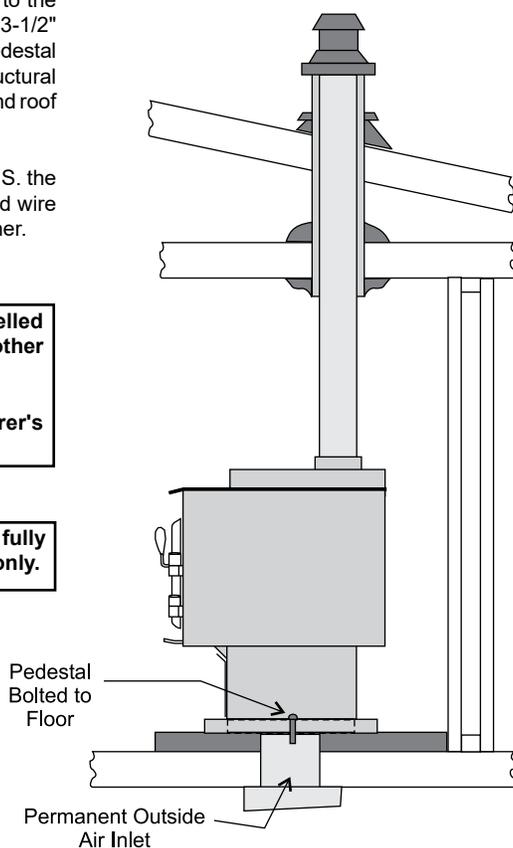
Place your unit in position and secure it to the floor using two lag bolts 3/8" (10mm) x 3-1/2" (89mm) through the two holes inside the pedestal base. It is important to maintain the structural integrity of the Mobile Home floor, walls and roof when installing your unit.

For Mobile Home units installed in the U.S. the unit must be grounded using a #8 ground wire with approved termination and star washer.

CAUTION: At no time use unlabelled parts, or substitute parts made for another chimney system.

Install as per chimney manufacturer's installation instructions.

WARNING: Operate only with door fully closed - open feed door to feed fire only.



In addition to standard installation instructions the following requirements are mandatory for installation in a mobile home.

1) The stove must be permanently bolted to the floor of the Mobile Home using the floor screws provided.

2) The stove must have a permanent outside air source for combustion.

3) The stove must be electrically grounded to the steel chassis of the Mobile Home.

4) A listed double-wall connector chimney system, roof thimble, spark arrestor and roof flashing kit suitable for use in Mobile Homes must be used.

5) If the chimney exits the Mobile Home at a location other than through the roof, and exits at a point 7ft. (2130mm) or less above the ground level on which the Mobile Home is positioned a guard or method of enclosing the chimney shall be fitted at the point of exit for a height up to 7ft. (2130mm).

6) The chimney shall be attached directly to the room heater and shall extend at least 3 ft. (914mm) above the part of the roof through which it passes. The top of the chimney should project at least 2ft. (610mm) above the highest elevation of any part of the Mobile Home within 10 ft. (3048mm) of the chimney.

7) The chimney system shall comply with Local Requirements.

8) Any openings in a chimney guard where required must not permit the entrance of 3/4" (19mm) diameter rod.

9) **CAUTION: THE STRUCTURAL INTEGRITY OF THE MOBILE HOME ROOF, FLOOR, WALLS AND CEILING MUST BE MAINTAINED.**

10) Check any other local building code as other local codes may apply.

11) **WARNING: DO NOT INSTALL IN A SLEEPING ROOM OF A MOBILE HOME.**

12) Use silicone to create an effective vapour barrier at the location where the chimney or other component penetrates to the exterior of the structure.

LISTED COMPONENTS FOR MOBILE HOME INSTALLATION

The Regency F 2403M and S 2403M Freestanding pedestal units are approved for installation in a Mobile Home if one of the following pipe systems is used.

U.S. Installation*

METALBESTOS SSII

Qty. Part #	Description
1 6DS-VK	Connector Kit
1 6TMH	Shield/Support
1 6TAF-6	Flashing
1 6T-36	Chimney Length
1 6T-18	Chimney Length
1 6T-CT	Rain Cap

PRO-JET 3103

Qty. Part #	Description
1 PV06-TK	Connector
1 CSB	Shield/Support
1 RRS	Radiation Shield
1 LFR03	Flashing
1 SL3	Chimney Length
1 SL1	Chimney Length
1 RCSA	Rain Cap

SECURITY ASHT

Qty. Part #	Description
1 DL42A-6	Connector Kit
1 6SS	Shield/Support
1 6FAMH	Flashing
1 6L3	Chimney Length
1 6L1	Chimney Length
1 CPE	Rain Cap

SECURITY S2100

Qty. Part #	Description
1 DL42A-6	Connector Kit
1 6XSF	Support
1 6XFA	Flashing
1 6XL3	Chimney Length
1 6XL18	Chimney Length
1 6XCPE	Rain Cap

METAL-FAB TEMP/GUARD 2100

Qty. Part #	Description
1 6DWBK	Connector
1 6TGRS	Roof Support
1 6TGG36	Chimney Length
1 6TGG12	Chimney Length
1 6TGF	Flashing
1 6TGC	Rain Cap

AMERI-TEC HS

Qty. Part #	Description
1 6DCC	Connector
1 6HSRS-12	Roof Support (6PLRS-12-BK)
1 6F	Flashing
1 6HS-36	Chimney Length
1 6HS-18	Chimney Length
1 6HS-RCS	Rain Cap (6PL-MPC)

SIMPSON DURA-PLUS

Qty. Part #	Description
1 6DVL8693	Connector Kit
1 6DP-MH9096	Mobile Home Kit

ICC EXCEL 2100

Qty. Part #	Description
1 6CL48	48" Chimney length (also in 12", 18", 24" lengths.
1 6RC	Rain Cap
1 6RCS	Spark Screen (for rain cap)
1 6RDS/SQS	Round/Square support box
1 6VF	Flashing
1 6UBA	"Ultrablack" Close Clearance Connector

Canadian Installations*

SECURITY S2100 (see above for details)

ICC EXCEL 2100 (see above for details)

SELKIRK SENTINAL CF

*The use of alternate pitch flashings, support box extensions, additional chimney lengths, and additional chimney bracing, may be used on each of the previously listed systems. These parts though must be from the same system as listed, and must be a similar and/or complimentary part.

CAUTION: At no time use unlabelled parts, or substitute parts made for another chimney system.

Install as per chimney manufacturer's installation instructions.

FLUE BAFFLE & SECONDARY AIR TUBE INSTALLATION

The flue baffle system located in the upper area of the firebox is removable to make cleaning your chimney system easier. The baffles must be installed prior to your first fire. **Smoke spillage and draft problems may occur if the baffles are improperly positioned.** Check the position of the baffles on a regular basis as they can be dislodged if too much fuel is forced into the firebox.

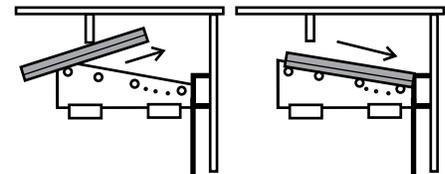
Freestanding Stove F 2403M

The unit arrives with the 2 baffles on the floor of the firebox.

1) If all 4 air tubes are installed continue on to Step 2), if not, follow the instructions below. Install the air tube into the holes in the side channels. The notch goes on the right hand side with the air holes facing toward the door.

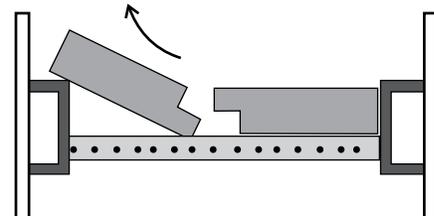
Slide the tube into the left hand side, as far as possible and then bring it back into the hole on the right hand side until it locks into position. If the tube will not slide in easily, simply use a pair of vise grips or pliers and tap it into place with a hammer. A tighter fit will ensure the tube will not move when the unit is burning.

2) Slide the left baffle over the air tubes from the front and then push it to the back.



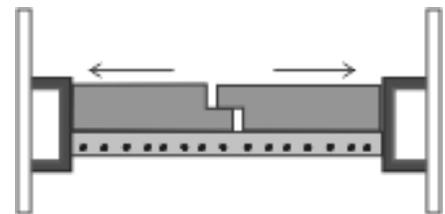
Side View

3) Tilt the left baffle up on top of the side channel and it will leave enough room to position the right baffle in the same manner as Step 1) above. Then reposition the left baffle flat on the air tubes.



Front View

4) Important: push both baffles so they are tight against the side walls.



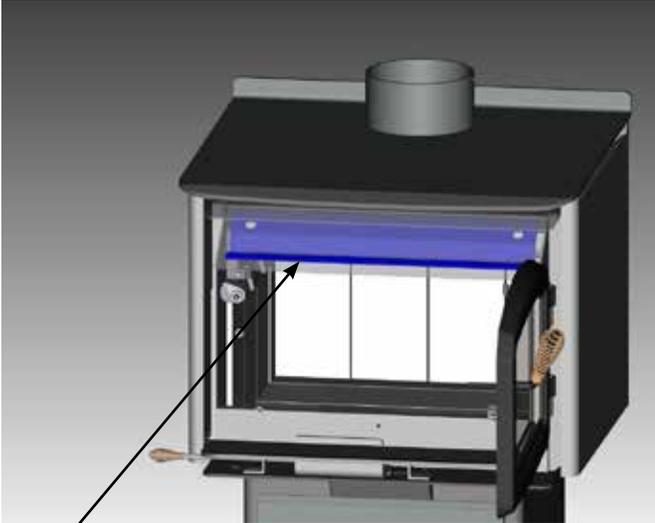
Front View

Note: When getting the chimney cleaned, push the baffles forward toward the front of the stove, this should leave sufficient access to the flue. If it is not enough space then remove the middle air tube (reverse the procedure in step 1) above), and baffle and then replace everything when cleaning is completed.

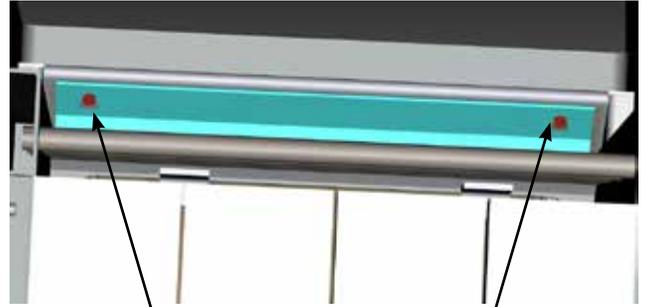
INSTALLATION

STAINLESS STEEL SMOKE DEFLECTOR ADJUSTMENT / REPLACEMENT

The stainless smoke deflector is located in the upper front area of the firebox. The deflector is held in place with 2 bolts. Prior to the first fire, ensure deflector is seated properly and secured with 2 **hand tightened** bolts.



Smoke deflector



Smoke deflector installed with 2 bolts.

Note: *This is a view from the back of the unit through the top.*

To replace the deflector, loosen off both bolts and slide deflector upward and out. Install new deflector and hand tighten bolts. Ensure positive location of the deflector prior to hand tightening.

WARNING: Operation of the unit with out proper installation of smoke deflector will void warranty.

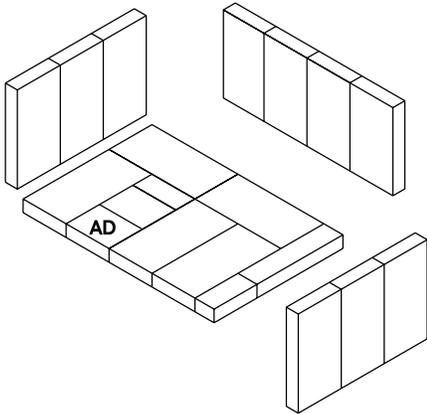


Ensure deflector is seated so bolts are situated at the top of the keyhole before tightening. Hand tighten bolts only.

BRICK INSTALLATION

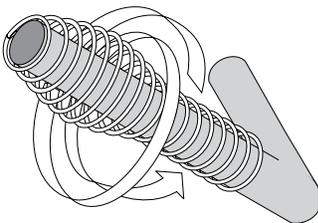
Firebrick is included to extend the life of your stove and radiate heat more evenly. Check to see that all firebricks are in their correct positions and have not become misaligned during shipping.

The "AD" brick in the drawings below is the brick covering the Ash Dump hole that is used when the Ash Drawer Kit is installed.



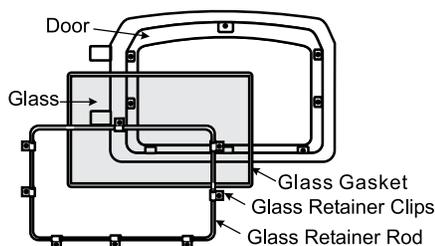
DOOR HANDLE

Attach spring handle by rotating counter clockwise onto rod. Ensure that the rod fits into the entire length of the spring handle (refer to the Diagram below).



GLASS INSTALLATION

Remove the door from the stove and remove the glass retainer. Position the glass in the door, make sure that the glass gasketing will properly seal your unit, and replace the retainer, it should rest on the gasket not the glass. Tighten securely, but do not wrench down on the glass as this may cause the glass to break.

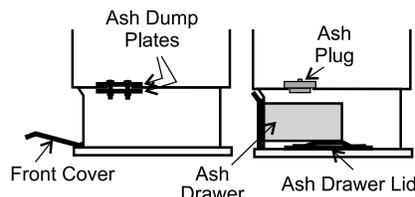


STEP-BY-STEP OPTIONAL ACCESSORIES INSTALLATION

The pieces listed below can be purchased and installed during the initial installation or added on later.

Pedestal Ash Drawer Kit (850-100)

- 1) Remove the bricks from the floor of the firebox.
- 2) If using ashdrawer, discard cover plate.
- 3) Remove the ash dump cover plates (one inside the firebox and one on the underside of the firebox) by removing the two nuts and bolts holding the 2 plates together from inside the firebox.
- 4) Push the ash plug into the hole inside the firebox and replace all the bricks except for the brick over the ash plug (refer to the brick diagram in the Brick Installation section).
- 5) Place the ash drawer lid inside the pedestal, and the ash plug tool beside the lid, then slide the ash drawer inside so it sits on top of the lid.



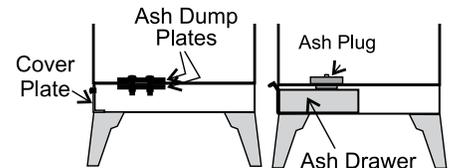
Refer to the Ash Drawer Operating Guidelines in the Operating Instructions section.

Bottom Shield Ash Drawer Kit (850-101)

- 1) Remove the bricks from the floor of the firebox.
- 2) Remove and discard the cover plate by removing the two screws on the front of the Bottom Shield.
- 3) Remove the ash dump cover plates (one inside the firebox and one on the underside of the firebox) by removing the two nuts and bolts holding the 2 plates together from inside the firebox.

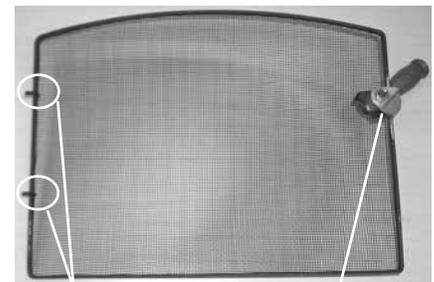
- 4) Push the ash plug into the hole inside the firebox and replace all the bricks except for the brick over the ash plug (see brick diagram in the Brick Installation section).
- 5) Place the ash plug tool beside the lid, then slide the ash drawer inside.

Refer to Ash Drawer Operating Guidelines in the Operating Instructions section.



SCREEN DOOR

Hook screen to the inside on the right side of the firebox door opening. Lock in place by turning handle.



Back Side of Screen Shown

NOTE: The handle must be positioned at 10 o'clock when closed to avoid the handle from getting hot and to ensure the screen stays in place.



Handle at 10 o'clock position.

OPERATING INSTRUCTIONS

With your unit now correctly installed and safety inspected by your local authority, you are now ready to start a fire. Before establishing your first fire, it is important that you fully understand the operation of your draft control.

WARNING

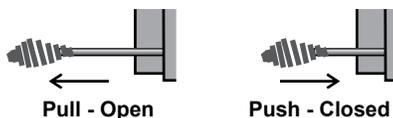
Fireplace Stoves equipped with doors should be operated only with doors fully open or doors fully closed. If doors are left partly open, gas and flame may be drawn out of the fireplace stove opening, creating risks from both fire and smoke.

When operated with doors open the manufacturer supplied screen must be used.

DRAFT CONTROL

Both the primary and air wash drafts are controlled by the control rod located on the left side of the unit (when facing the unit). To increase your draft - pull open, and to decrease - push closed. All units have a secondary draft system that continually allows combustion air to the induction ports at the top of the firebox, just below the flue baffle.

Important: If you are using room air for combustion, make sure that the back cover plate at the rear of the pedestal is not installed. The cover plate must be installed on the unit if your stove is located in a mobile home or if using outside air from the bottom.



WARNING: To build a fire in ignorance or to disregard the information contained in this section can cause serious permanent damage to the unit and void your warranty!!

FIRST FIRE

When your installation is completed and inspected you are ready for your first fire.

- 1) Open control fully.
- 2) Open firebox door and build a small fire using paper and dry kindling on the firebrick hearth. Secure door on the firebox and wait a few minutes for a good updraft in the flue to establish the fire. (Leaving the door slightly open will help your fire start more rapidly.)

CAUTION: Never leave unit unattended if door is left open. This procedure is for fire start-up only, as unit may overheat if door is left open for too long.

- 3) With the draft still in the fully open position add two or three seasoned logs to your fire. Form a trench in the ash bed to allow air to reach the rear of the firebox prior to closing the door.
- 4) After about 45 minutes, when your wood has begun to burn strongly, adjust your draft control down to keep the fire at a moderate level.

WARNING: Never build a roaring fire in a cold stove. Always warm your stove up slowly!

- 5) Once a bed of coals has been established on the firebrick hearth, you may adjust the draft control to a low setting to operate the unit at its most efficient mode.
- 6) During the first few fires, keep the combustion rate at a moderate level and avoid a large fire. Only after 5 or 6 such fires can you operate the stove at its maximum setting, and only after the metal has been warmed.
- 7) For the first few days, the stove will give off an odour from the paint. This is to be expected as the high temperature paint becomes seasoned. Windows and/or doors should be left open to provide adequate ventilation while this temporary condition exists. Burning the stove at a very high temperature the first few times may damage the paint. Burn fires at a moderate level the first few days.
- 8) Do not place anything on the stove top during the curing process. This may result in damage to your paint finish.
- 9) During the first few days it may be more dif-

ficult to start the fire. As you dry out your firebrick and your masonry flue, your draft will increase.

- 10) For those units installed at higher elevations or into sub-standard masonry fireplaces, drafting problems may occur. Consult an experienced dealer or mason on methods of increasing your draft.
- 11) Some cracking and popping noises may be experienced during the heating up process. These noises will be minimal when your unit reaches temperature.
- 12) Before opening your door to reload, open draft fully for approximately 10 to 15 seconds until fire has been re-established. This will minimize any smoking.
- 13) All fuel burning appliances consume oxygen during operation. It is important that you supply a source of fresh air to your unit while burning. A slightly opened window is sufficient for the purpose. If you also have a fireplace in your home, a downdraft may be created by your Regency Stove causing a draft down your chimney. If this occurs, slightly open a window near your unit.

CAUTION: If the body of your unit, flue baffle or any part of the chimney connector starts to glow, you are over firing. Stop loading fuel immediately and close the draft control until the glow has completely subsided.

- 14) Green or wet wood is not recommended for your unit. If you must add wet or green fuel, open the draft control fully until all moisture has been dispersed by the intense fire. Once all moisture has been removed, the draft control may be adjusted to maintain the fire.
- 15) If you have been burning your stove on a low draft, use caution when opening the door. After opening the damper, open the door a crack, and allow the fire to adjust before fully opening the door.
- 16) The controls of your unit or the air supply passages should not be altered to increase firing for any reason.
- 17) If you burn the unit too slowly or at too low a setting your unit will not be operating as efficiently as it can. An easy rule of thumb says that if your glass is clean, then your flue is clean and your exhaust is clean. Burn the stove hot enough to keep your glass clean and you won't need to clean your flue as often.

FAN OPERATION

Automatic

To operate the fan automatically, push the bottom switch on the side of the fan housing to "AUTO" and the top switch to either "HIGH" or "LOW" for fan speed.

This will allow the fan to turn on as the stove has come up to operating temperature. It will also shut the fan system off after the fire has gone out and the unit cooled to below a useful heat output range.

Manual

To manually operate the fan system push the bottom switch to "MAN" and the top switch to either "HIGH" or "LOW". This will bypass the sensing device and allow full control of the fan.

Switching from "AUTO" to "MAN" or "HIGH" to "LOW" may be done anytime.

ASH DISPOSAL

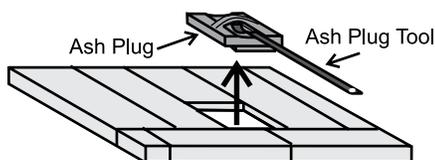
During constant use, ashes should be removed every few days. The Ash Drawer option features a convenient ash dump for easy removal of ash, refer to Modular Installation Options section.

Safety Precautions

- 1) Do not allow ashes to build up to the loading doors! Only remove ashes when the fire has died down. Even then, expect to find a few hot embers.
- 2) Please take care to prevent the build-up of ash around the start-up air housing located inside the stove box, under the loading door lip.
- 3) Never start a fire if the ash plug and ash drawer are not in place. This will cause over firing which can cause excessive warping of the stove. Evidence of over firing can void the warranty on your stove.
- 4) The firebricks are brittle and can be damaged if the plug is replaced carelessly or pieces that are too large are forced through the hole.

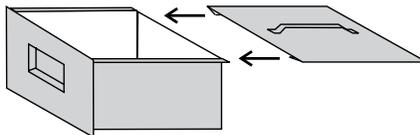
Ash Drawer Operating Guideline

- 1) Only clean ashes out of the stove when the unit has cooled down. Remove the plug by lifting on the handle using the tool provided. The plug may still be warm, use caution.



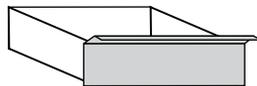
Push the ashes down the hole into the ash drawer, the large pieces can be left in the firebox and burned during the next fire or removed through the door opening.

- 2) Always leave 1/2 to 1 inch of ash in the bottom of the firebox. This helps in easier starting and a more uniform burn of your fire. Replace ash plug when ashes have been removed.
- 3) **Pedestal Units:**
To remove the drawer, lift slightly and slide it out. When the drawer is completely out, slide the cover plate over the ash drawer and carry away.



Bottom Shield (with Legs) Units:

To remove the drawer, lift slightly and slide it out, and carry it away.



- 4) When emptying the ash drawer, make sure the ashes are cold. Ashes should be placed in a metal container with a tight fitting lid. The closed container of ashes should be placed on a non-combustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled. Other waste should not be placed in the ash container.
- 5) Before putting the ash drawer back into place, make sure the ash plug is back in place.

Pedestal Units: make sure the cover lid is off.

SAFETY GUIDELINES AND WARNINGS

- 1) Never use gasoline, gasoline type lantern fuels, kerosene, charcoal lighter fuel, or similar liquids to start or 'freshen up' a fire in your heater. Keep all such liquids well away from the heater while it is in use.
- 2) Keep the door closed during operation and maintain all seals in good condition.
- 3) Do not burn any quantities of paper, garbage, and never burn flammable fluids such as gasoline, naphtha or engine oil in your stove.

- 4) If you have smoke detectors, prevent smoke spillage as this may set off a false alarm.
- 5) Do not overfire heater. If the chimney connector, flue baffle or the stove top begin to glow, you are overfiring. Stop adding fuel and close the draft control. Over firing can cause extensive damage to your stove including warpage and premature steel corrosion. Over firing will void your warranty.
- 6) Do not permit creosote or soot build-up in the chimney system. Check and clean chimney at regular intervals. Failure to do so can result in a serious chimney fire.
- 7) Your Regency stove can be very hot. You may be seriously burned if you touch the stove while it is operating, keep children, clothing and furniture away. Warn children of the burn hazard.
- 8) The stove consumes air while operating, provide adequate ventilation with an air duct or open a window while the stove is in use.
- 9) Do not connect this unit to a chimney flue serving another appliance.
- 10) Do not use grates or andirons or other methods for supporting fuel. Burn directly on the bricks.
- 11) Open the draft control fully for 10 to 15 seconds prior to slowly opening the door when refuelling the fire.
- 12) Do not connect your unit to any air distribution duct.
- 13) Your woodstove should burn dry, standard firewood only. The use of cut lumber, plywood, "mill ends", etc. is not allowed as this fuel can easily overheat your woodstove. Evidence of excessive overheating will void your warranty. As well, a large portion of saw-mill waste is chemically treated lumber, which is illegal to burn in many areas. Salt drift wood and chemically treated fire logs also must not be burned in your woodstoves.
- 14) Do not store any fuel closer than 2 feet from your unit. Do not place wood, paper, furniture, drapes or other combustibles near the appliance.

15) WARNING: Do not operate without either the Ash Plug properly seated or the Ash Dump Plates screwed in place, excessive temperatures will result.

- 16) Do not operate with broken glazing.

MAINTENANCE

It is very important to carefully maintain your fireplace stove, including burning seasoned wood and maintaining a clean stove and chimney system. Have the chimney cleaned before the burning season and as necessary during the season, as creosote deposits may build up rapidly. Moving parts of your stove require no lubrication.

CREOSOTE

When wood is burned slowly, it produces tar and other organic vapours, which when combined with moisture, form creosote. The creosote vapours condense in the relatively cool chimney flue of a slow burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote can result in an extremely hot fire.

WARNING: Things to remember in case of a chimney fire:

1. Close all draft and damper controls.
2. CALL THE FIRE DEPARTMENT.

Ways to Prevent and Keep Unit Free of Creosote

- 1) Burn stove with the draft control wide open for about 10-15 minutes every morning during burning season.
- 2) Burn stove with draft control wide open for about 10 - 15 minutes every time you apply fresh wood. This allows the wood to achieve the charcoal stage faster and burns up any unburned gas vapours which might otherwise be deposited within the system.
- 3) **Only burn seasoned wood!** Avoid burning wet or green wood. Seasoned wood has been dried at least one year.
- 4) A small hot fire is preferable to a large smouldering one that can deposit creosote within the system.

- 5) The chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred.
- 6) **Have chimney system and unit cleaned by competent chimney sweeps twice a year during the first year of use and at least once a year thereafter or when a significant layer of creosote has accumulated (3 mm/1/8" or more) it should be removed to reduce the risk of a chimney fire.**

MAINTENANCE OF GOLD-PLATED DOORS

The gold electroplated finish on the door requires little maintenance, and need only be cleaned with a damp cloth. DO NOT use abrasive materials or chemical cleaners, as they may harm the finish and void the warranty.

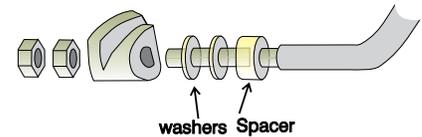
GLASS MAINTENANCE

Your Regency stove is supplied with 5 mm Neoceram ceramic glass (Part #846-302) that will withstand the highest heat that your unit will produce. In the event that you break your glass by impact, purchase your replacement from an authorized Regency dealer only, and follow our step-by-step instructions for replacement (refer to Glass Installation section).

Allow the stove to cool down before cleaning the glass, do not clean the glass when it is hot. Do not use abrasive cleaners.

LATCH ADJUSTMENT

The door latch may require adjustment as the door gasket material compresses after a few fires. Removal of the spacer washer, shown in the diagram below, will allow the latch to be moved closer to the door frame, causing a tighter seal. Remove and replace the nuts, washer and spacer as shown.



DOOR GASKET

If the door gasket requires replacement 7/8" diameter material must be used. Regency uses AMATEX # 10-863KR 7/8" dia. gasket (Part #846-570). A proper high temperature gasket adhesive is required. See your Regency Dealer.

WOOD STORAGE

Store wood under cover, such as in a shed, or covered with a tarp, plastic, tar paper, sheets of scrap plywood, etc., as uncovered wood can absorb water from rain or snow, delaying the seasoning process.



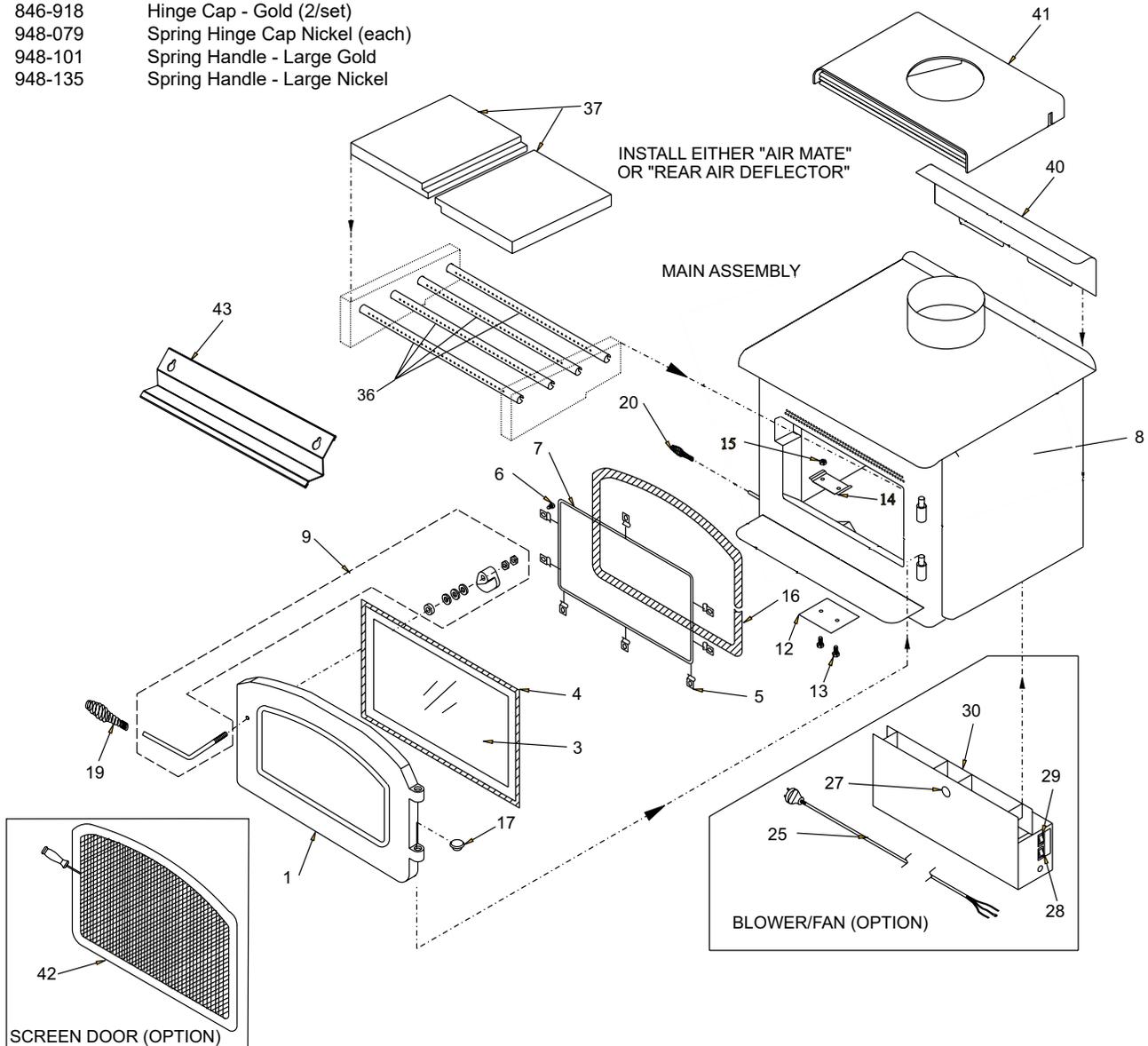
MAINTENANCE

Annual Maintenance	
Completely clean out entire unit	Annually
Inspect air tubes, baffles and bricks	Replace any damaged parts.
Adjust door catch / latch	If unable to obtain a tight seal on the door - replace door gasket seal. Readjust latch after new gasket installed.
Inspect condition and seal of: Glass Gasket Door Gasket	Perform paper test - replace gasket if required
Paper Test	Test the seal on the loading door with a paper bill. Place a paper bill in the gasketed area of the door of a cold stove. Close the door. Try to remove the paper by pulling. The paper should not pull out easily, if it does, try adjusting the door latch, if that doesn't solve the problem replace the door gasket.
Check and lubricate door hinge + latch	Use only high temperature anti seize lube. (ie. never seize)
Check glass for cracks	Replace if required.
Clean blower motor	Disconnect power supply. Remove and clean blower. *DO NOT LUBRICATE*
Inspect and clean chimney	Annual professional chimney cleaning recommended.

F2403M STOVE MAIN ASSEMBLY

Part#	Description	Part#	Description
1) 850-142	Door Assy - Gold	20) 948-102	Spring Handle - Small Gold
850-141	Door Assy - Black	948-136	Spring Handle - Small Nickel
850-143	Door Assy - Nickel Accent		
850-144	Door Assy - Gold Accent		
3) 846-302	Glass - Replacement - F2403M	846-515	Complete Fan/Blower Assy (120 V)
4) 936-243	7/8" Adhesive Tape Gasket	25) 910-684	Power Cord (120 V)
5) 820-184	Glass Retainer Clips (8/set)	27) 910-142	Thermodisc - Fan Auto ON/OFF
6) *	Screw - 1/4 - 20 x 3/8"	28) 910-138	Manual/Auto Switch (2-way)
7) 948-170/P	Small Glass Retainer F2403M	29) 910-140	Fan Speed Switch HI/OFF/LOW (3-way)
8) 020-363	Left Side Heat Shield	30) 910-157/P	Fan/Blower Motor (120 V)
020-364	Right Side Heat Shield	36) 033-953	Air Tube - 3/4" F 2403M (Qty: 4) (each)
9) 846-973	Door Handle Assembly	37) 020-957	Baffle (set) F 2403M
12) 820-375	Ash Hole Cover Plate	40) 815-557	Rear Air Deflector
13) *	Bolt 1/4 - 20 x 1/2 Hex Head	41) 850-105	Airmate - Medium
14) 820-376	Retainer Plate - Ash Dump - Top	42) 846-101	Screen Door
15) *	Nut - 1/4 - 20 Hex	43) 820-482	Smoke Deflector
16) 846-570	7/8" Door Gasket Repair Kit		
17) 846-918	Hinge Cap - Gold (2/set)	919-044	Manual
948-079	Spring Hinge Cap Nickel (each)		
19) 948-101	Spring Handle - Large Gold		
948-135	Spring Handle - Large Nickel		

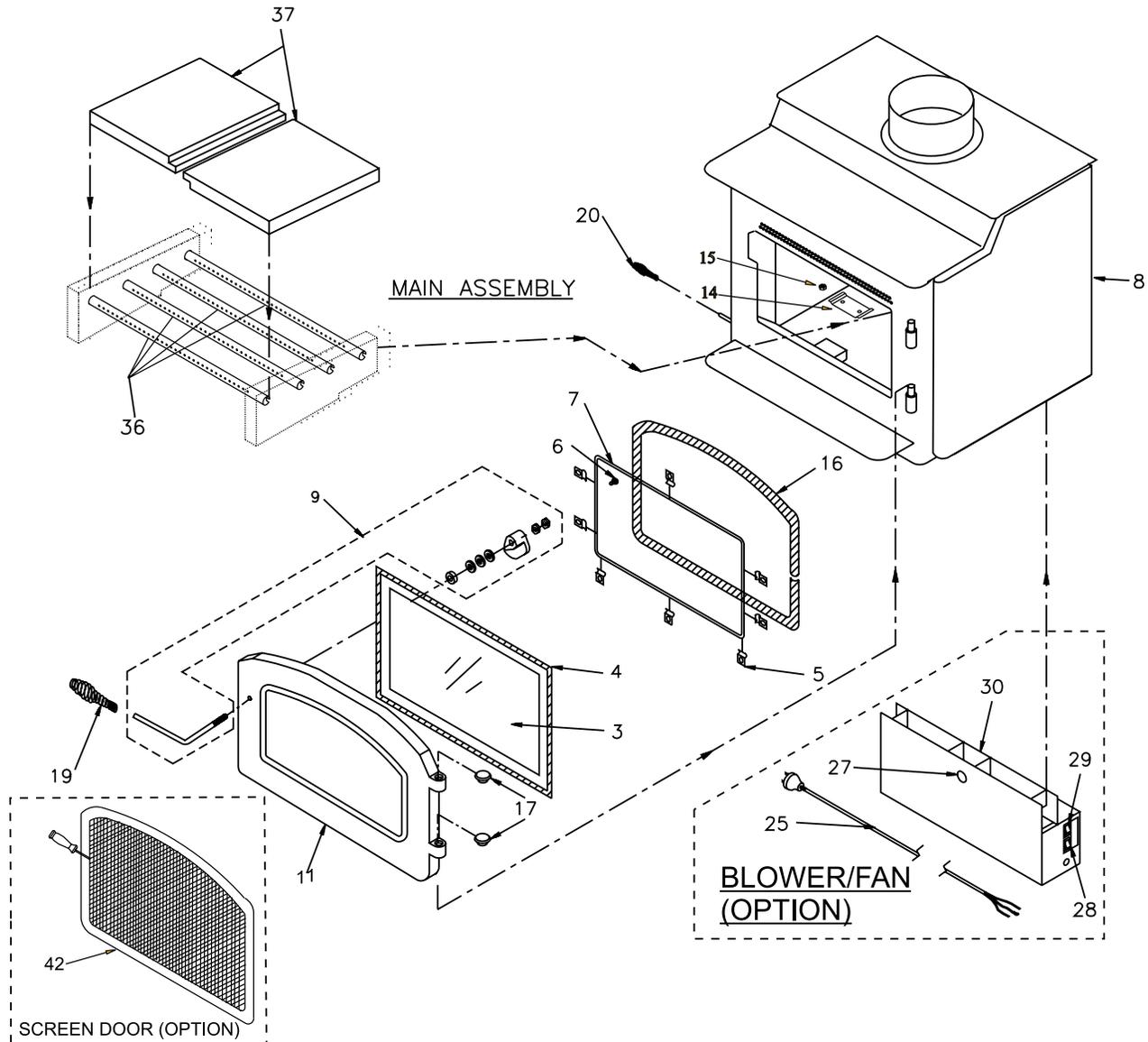
*Not available as a replacement part.



S2403M STEP STOVE MAIN ASSEMBLY

Part#	Description	Part#	Description
1) 850-142	Door Assy - Gold	20) 948-102	Spring Handle - Small Gold
850-141	Door Assy - Black	948-136	Spring Handle - Small Nickel
850-143	Door Assy - Nickel Accent		
850-144	Door Assy - Gold Accent		
3) 846-302	Glass - Replacement - S 2403M	846-515	Complete Fan/Blower Assy (120 V)
4) 936-243	7/8" Adhesive Tape Gasket	25) 910-684	Power Cord (120 V)
5) 846-920	Glass Retainer Clips (8/set)	27) 910-142	Thermodisc Fan Auto ON/OFF
6) *	Screw - 1/4 - 20 x 3/8"	28) 910-138	Manual/Auto Switch (2-way)
7) 948-170/P	Small Glass Retainer - S 2403M	29) 910-140	Fan Speed Switch HI/OFF/LOW (3-way)
8) 020-363	Left Side Heat Shield	30) 910-157/P	Fan/Blower Motor (120 V)
020-364	Right Side Heat Shield	36) 033-953	Air Tube - 3/4" S 2403M (Qty: 4) (each)
9) 846-973	Door Handle Assembly	37) 020-957	Baffle (set) S 2403M
16) 846-570	7/8" Door Gasket Repair Kit	42) 846-101	Screen Door
17) 846-918	Hinge Caps - Gold (2/set)		
948-079	Spring Hinge Cap Nickel (each)	918-991	Manual
19) 948-101	Spring Handle - Large Gold		
948-135	Spring Handle - Large Nickel		

*Not available as a replacement part.



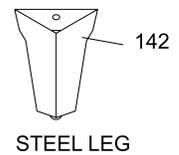
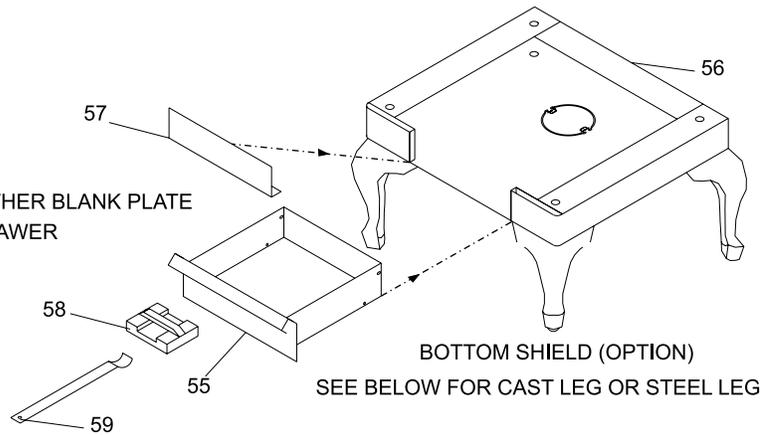
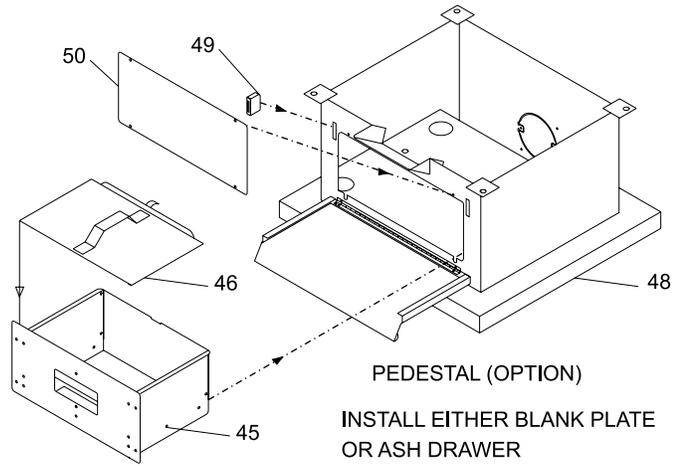
PEDESTAL, BOTTOM SHIELD & LEG OPTIONS

Part#	Description
48)	020-915 Pedestal - Medium
49)	904-257 Large Magnet Catch
50)	* Blanking Plate - Pedestal
850-100	Ashdrawer Kit - Pedestal
45)	* Ashdrawer - Pedestal
46)	* Ashdrawer Lid Assy
58)	942-110 Ash Plug
59)	820-249 Ash Plug Tool Handle
56)	020-911 Bottom Shield - Medium
57)	* Blanking Plate - Btm Shield
850-101	Ashdrawer Kit - Btm Shield
55)	* Ashdrawer - Bottom Shield
58)	942-110 Ash Plug
59)	820-249 Ash Plug Tool Handle
140)	850-126 Legs - Cast Black
	850-127 Legs - Cast Gold
	850-128 Legs - Cast Brush Nickel
142)	850-125 Legs - Steel Black
948-216	Regency Logo - Gold
948-223	Regency Logo - Nickel
918-154	Manual

*Not available as a replacement part.

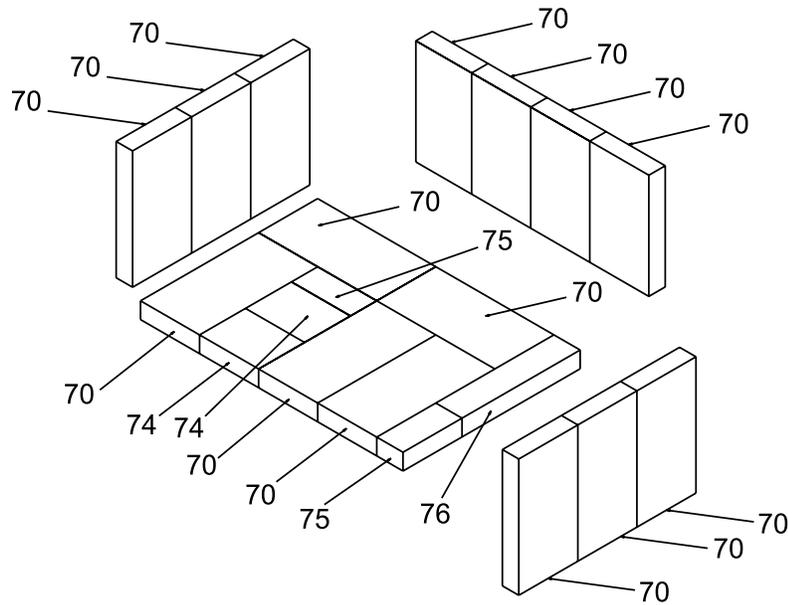
INSTALL EITHER "BOTTOM SHIELD (OPTION)" OR "PEDESTAL (OPTION)"

BOTTOM SHIELD WITH BLACK CAST LEGS ARE ALREADY INCLUDED IN F2101, F3101



FIREBRICK

Part#	Description
020-960	Brick Set - Complete
70) 902-111	Brick - Regular Full Size: 1-1/4" x 4-1/2" x 9"
74)	Brick Partial: 1-1/4" x 4-1/2" x 3-1/2"
75)	Brick Partial: 1-1/4" x 4-1/2" x 2"
76)	Brick Partial: 1-1/4" x 2" x 9"



WARRANTY

Limited Lifetime Warranty

FPI Fireplace Products International Ltd. (for Canadian customers) and Fireplace Products U.S., Inc. (for U.S. customers) (collectively referred to herein as “FPI”) extends this Limited Lifetime Warranty to the original purchaser of this appliance provided the product remains in the original place of installation. The items covered by this limited warranty and the period of such coverage is set forth in the table below.

Some conditions apply (see below).

The policy is not transferable, amendable or negotiable under any circumstances.

Wood Products	Component Coverage					Labor Coverage
	Lifetime	5 years	2 years	1 year	Warranty	(Years)
Welded Firebox Steel	✓					5
All Stainless Steel Components, Smoke Deflectors, Heat Shields etc.	✓					3
Air Tubes	✓					3
Airmate	✓					3
Door handle and latch assembly, all hardware	✓					3
Glass Thermal Breakage Only	✓					3
Steel Faceplates, Accessory Housings	✓					3
All Plating	✓					3
Ash Drawer, Heatshields, Pedestal	✓					
All Baffles, Steel, Ceramic, Vermiculite	✓					
All castings, firebox, surrounds, doors, panels etc.		✓				3
All Electrical, Blower, wiring, switches etc.			✓			2
Glass - Cracking				✓		1
Catalyst Assembly					6 Years Prorated	
Venting/Chimney				✓		1
Screens				✓		1

Conditions:

Warranty protects against defect in manufacture or FPI factory assembled components only, unless herein specified otherwise.

Any part(s) found to be defective during the warranty period as outlined above will be repaired or replaced at FPI’s option through an accredited distributor, dealer or pre-approved and assigned agent provided that the defective part is returned to the distributor, dealer or agent for inspection if requested by FPI. Alternatively, FPI may at its own discretion fully discharge all of its obligations under the warranty by refunding the verified purchase price of the product to the original purchaser. The purchase price must be confirmed by the original Bill of Sale.

The authorized selling dealer, or an alternative authorized FPI dealer if pre-approved by FPI, is responsible for all in-field diagnosis and service work related to all warranty claims. FPI is not responsible for results or costs of workmanship of unauthorized FPI dealers or agents in the negligence of their service work.

At all times FPI reserves the right to inspect reported complaints on location in the field claimed to be defective prior to processing or authorizing of any claim. Failure to allow this upon request will void the warranty.

All warranty claims must be submitted by the dealer servicing the claim, including a copy of the Bill of Sale (proof of purchase by you). All claims must be complete and provide full details as requested by FPI to receive consideration for evaluation. Incomplete claims may be rejected.

Replacement units are limited to one per warranty term. Airtube and baffle replacements are limited to one replacement per term.

Unit must be installed according to all manufacturers' instructions as per the manual.

All Local and National required codes must be met.

The installer is responsible to ensure the unit is operating as designed at the time of installation.

The original purchaser is responsible for annual maintenance of the unit, as outlined in the owner's manual. As outlined below, the warranty may be voided due to problems caused by lack of maintenance.

Repair/replacement parts purchased by the consumer from FPI after the original coverage has expired on the unit will carry a 90 day warranty, valid with a receipt only. Any item shown to be defective will be repaired or replaced at our discretion. No labor coverage is included with these parts

Exclusions:

This Limited Lifetime Warranty does not extend to paint, rust or corrosion of any kind due to a lack of maintenance or improper venting, combustion air provision, corrosive chemicals (i.e. chlorine, salt, air, etc.), firebrick (rear, sides or bottom), door or glass gasketing, or any other additional factory fitted gasketing.

Malfunction, damage or performance based issues as a result of environmental conditions, location, chemical damages, downdrafts, installation error, installation by an unqualified installer, incorrect chimney components (including but not limited to cap size or type), operator error, abuse, misuse, use of improper fuels (such as unseasoned cordwood, mill-ends, construction lumber or debris, off-cuts, treated or painted lumber, metal or foil, plastics, garbage, solvents, cardboard, coal or coal products, oil based products, waxed cartons, compressed pre-manufactured logs), lack of regular maintenance and upkeep, acts of God, weather related problems from hurricanes, tornados, earthquakes, floods, lightning strikes/bolts or acts of terrorism or war, which result in malfunction of the appliance are not covered under the terms of this Limited Lifetime Warranty.

FPI has no obligation to enhance or modify any unit once manufactured (i.e. as products evolve, field modifications or upgrades will not be performed on existing appliances).

This warranty does not cover dealer travel costs for diagnostic or service work. All labor rates paid to authorized dealers are subsidized, pre-determined rates. Dealers may charge homeowner for travel and additional time beyond their subsidy.

Any unit showing signs of neglect or misuse will not be covered under the terms of this warranty policy and may void this warranty. This includes units with rusted or corroded fireboxes which have not been reported as rusted or corroded within three (3) months of installation/purchase.

Units which show evidence of being operated while damaged, or with problems known to the purchaser and causing further damages will void this warranty.

Units where the serial no. has been altered, deleted, removed or made illegible will void this warranty.

Minor movement, expansion and contraction of the steel is normal and is not covered under the terms of this warranty.

Freight damages for products or parts are not covered under the terms of the warranty.

Products made or provided by other manufacturers and used in conjunction with the FPI appliance without prior authorization from FPI may void this warranty.

Limitations of Liability:

The original purchaser's exclusive remedy under this warranty, and FPI's sole obligation under this warranty, express or implied, in contract or in tort, shall be limited to replacement, repair, or refund, as outlined above. IN NO EVENT WILL FPI BE LIABLE UNDER THIS WARRANTY FOR ANY INCIDENTAL OR CONSEQUENTIAL COMMERCIAL DAMAGES OR DAMAGES TO PROPERTY. TO THE EXTENT PERMITTED BY APPLICABLE LAW, FPI MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE EXPRESSED WARRANTY SPECIFIED ABOVE. IF IMPLIED WARRANTIES CANNOT BE DISCLAIMED, THEN SUCH WARRANTIES ARE LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY.

Some U.S. states do not allow limitations on how long an implied warranty lasts, or allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

Customers located outside the U.S. should consult their local, provincial or national legal codes for additional terms which may be applicable to this warranty.

How to Obtain Warranty Service:

Customers should contact the authorized selling dealer to obtain warranty service. In the event the authorized selling dealer is unable to provide warranty service, please contact FPI by mail at the address listed below. Please include a brief description of the problem and your address, email and telephone contact information. A representative will contact you to make arrangements for an inspection and/or warranty service.

Canadian Warrantor:

FPI Fireplace Products International Ltd.

6988 Venture St.
Delta, British Columbia
Canada, V4G 1H4

U.S. Warrantor:

Fireplace Products U.S., Inc.

PO Box 2189 PMB 125
Blaine, WA
United States, 98231

Or contact the Regency Customer Care Centre at 1-800-442-7432 (phone) / 604-946-4349 (fax)

Product Registration and Customer Support:

Thank you for choosing a Regency Fireplace. Regency strives to be a world leader in the design, manufacture, and marketing of hearth products. To provide the best support for your product, we request that you complete a product registration form at <http://www.regency-fire.com/Customer-Care/Warranty-Registration.aspx> within ninety (90) days of purchase.



Product Registration and Customer Support:

Thank you for choosing a Regency Fireplace. Regency strives to be a world leader in the design, manufacture, and marketing of hearth products. To provide the best support for your product, we request that you complete a product registration form found on our Web Site under Customer Care within ninety (90) days of purchase.

For purchases made in **CANADA or the UNITED STATES:**

<http://www.regency-fire.com/Customer-Care/Warranty-Registration.aspx>

For purchases made in **AUSTRALIA:**

<http://www.regency-fire.com.au/Customer-Care/Warranty-Registration.aspx>

You may also complete the warranty registration form below to register your Regency Fireplace Product and mail and/or fax it back to us, and we will register the warranty for you. It is important you provide us with all the information below in order for us to serve you better.

Warranty Registration Form (or Register online immediately at the above Web Site):

Warranty Details	
Serial Number (required):	
Purchase Date (required) (mm/dd/yyyy):	
Product Details	
Product Model (required):	
Dealer Details	
Dealer Name (required):	
Dealer Address:	
Dealer Phone #:	
Installer:	
Date Installed (mm/dd/yyyy):	
Your Contact Details (required)	
Name:	
Address:	
Phone:	
Email:	

For purchases made in **CANADA:**

FPI Fireplace Products International Ltd.
6988 Venture St.
Delta, British Columbia
Canada, V4G 1H4

Phone: 604-946-5155
Fax: 604-946-4349

For purchases made in the **UNITED STATES:**

Fireplace Products U.S., Inc.
PO Box 2189 PMB 125
Blaine, WA
United States, 98231

Phone: 604-946-5155
Fax: 604-946-4349

For purchases made in **AUSTRALIA:**

Fireplace Products Australia Pty Ltd
1- 3 Conquest Way
Hallam, VIC
Australia, 3803

Phone: +61 3 9799 7277
Fax: +61 3 9799 7822

For fireplace care and tips and answers to most common questions please visit our Customer Care section on our Web Site. Please feel free to contact your selling dealer if you have any questions about your Regency product.

Installer: Please complete the following information

Dealer Name & Address: _____

Installer: _____

Phone #: _____

Date Installed: _____

Serial No.: _____